SAIGA



SEMI AUTO FIREARMS INSTRUCTION MANUAL

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EAA MODEL: SAIGA SEMI AUTO FIREARMS

WARNING AND INSTRUCTION MANUAL PLEASE READ THESE INSTRUCTIONS

MODEL #	BARREL LENGTH	CALIBERS	FINISH	TYPE
SAIGA	19",24",26",28"	12GA	BLUE / CAMO	SEMIAUTO
SAIGA	19" 24",25",28"	20GA	BLUE / CAMO	SEMIAUTO
SAIGA	19",24",26",26"	410GA	BLUE/CAMO	SEMIAUTO
SAIGA	20"	7.62X39	BLUE/CAMO	SEMIAUTO
BAIGA	20"	308	BILLIE/ CAMO	SEMIAUTO

GENERAL INFORMATION:

Weight (average) - 28" = 9.5 LBS Overall Lenoth - 41" TO 52"

FOR YOUR BAFETY AND THE SAFETY OF OTHERS, this owner's manual contains important wathings and safety procedures which must be understood BEFORE using this firearm. Read the entire manual and if you do not understand any part it or the operation of your firearm, stop and seek professional firearms instructions. You can get a copy of this manual from European American Armory Corp. on request.

Record the serial	number of your firearm #
and a description	of it

Make a copy of this manual, proof of purchase/sales record for ealekeeping in a secure safe or fireproof container. Such proof is necessary if the firearm is stolen or for warranty repair. Before handling any firearm, make sure you know the safety procedures and most importantly, keep the firearm pointed in a safe direction.

WARNING

"YOU RISK INJURY OR DEATH BY HANDLING TRIS FIREARM"

Before handling this firearm, read, understand and follow the instructions in this manual. Always keep this manual with the firearm. If you lend, give or sell this firearm, be sure the manual goes with it. If there is enything you do not understand, seek edvice from someone qualified in safe handling of firearms.

WARNING

"This firearm should always be transported unloaded in its case."

TYPE OF AMMUNITION TO BE USED

It is suggested that high quality commercially manufactured arromation be used in this firearm. Some factory arromanition works better than others and you should stick with the braind you find works well in your firearm. Avoid military surplus or not loaded arroma. The use of reloaded into pressure or hand loaded arromanition will void the warranty.

NOTICE

SHOTGUNS AND RIFLES ARE CLASSIFIED AS FIREARMS OR DANGEROUS WEAPONS and are sold by European American Armory Corporation with the specific understanding that we are not responsible in any manner what-so-over for their safe handling or resale under local tows and regulations

European American Armory shall not be responsible in any manner whatsoever for malfunctioning of the firearm, for physical lojury or for properly damage resulting in whole or in part from (1) intentional or negligent discharge, (2) improper or cateless handling, (3) unauthorized modifications and/or alteration to the internal/safety mechanisms. (4) detective, improper, high pressure, hand-loaded, or reloaded ammunition, (5) corrosion and/or lack of groper maintenance (6) neglect, or (7) other influences beyond our direct and immediate control. This limitation applies regardless of whether liability is seserted on the basis of contract, negligence or strict liability (including any failure to warn). Under no circumstance shall European American Amory Corporation be liable for incidental of consequential damages, such as loss of use of property, commercial loss and loss of earnings or profits.

SAFETYPROCEDURES

- We recommend that you get competent finearms instruction in safe handling before using this firearm. Please sak your dealer. All guns are extremely dengerous if carelessly handled or used. Remember that the <u>firearm user</u> is the primary "safety" and to depend on any mechanical devices is to be only hart safe.
- This firearm will fire if a certridge is in the chamber and the trigger is pulled and the safety is disengaged and the bolt is in the battery position.
- DO NOT LOAD THIS FIREARM UNTIL YOU UNDERSTAND HOW THIS FIREARM OPERATES. KEEP this trearm unloaded at all times except when ready to fire and you are sure of your target.
- ALWAYS carry this firearm in a case or original box unloaded.
- 6. NEVER point this freem at anything that is not your intended target even if this firearm is unloaded. When loading, cleaning, unloading or handling, always be sere the muzzle is pointed in a safe direction and always keep your finger off the trigger.
- 6. NEVER assume any gun is unloaded. Before handling, check to make sure

the chamber is empty. See unleading instructions and then unlead any ammunition. Make sure you know that this or any firearm is fully unleaded before displaying or handling it. When handling any firearm, keep your fingers away from the trigger at all times until you intend to fire.

7. WARNING: The actual firearm does not contain any lead; however, it does fire ammunition containing lead or lead compounds known to the State of Californie to cause cancer, birth defects, reproductive taxicity, and other serious physical injury. Those who discharge a firearm, stand near someone who discharges a firearm or cleans firearms are hereby warned of the dangers presented by fead and lead compounds and should take protective heafts measures. Avoid exposure to lead white handling and wash your hands after contact. Proper sir ventilation is absolutely necessary when shouling indoors.

AMMUNITION WARNING

Old, Hot-leaded and/or re-loaded ammunition may be dangerous. Because of the poor or nonexistent quality control standards among some companies or people who make releaded ammunition and the dangers of overloade and under loads (squib loads) which may occur, we recommend that only good quality new factory ammunition be fired in our firearms. [If you prepare your own hand loads, do NOT exceed recommended pressures in line with those generated by standard factory loads as manufactured by Remington, Winchester, Federal PMC or other reputable companies.] Old ammunition may not fire with sufficient force to expel the projectile from the barrel.

READING THESE SAFETY RULES WILL SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

Get instructions from a competent firearms instructor before using this or any firearm. Learn from a professional how to handle, load, unload, operate, fire and care for your oun.

NEVER PLAY with your freeze. It is not a toy and can be a very dangerous weapon that can cause serious personal injury or death.

Always keep the gun pointed in a safe direction. Treat every gun as if it is toaded, all the time. NEVER point any firearm (loaded or unloaded) at any person or anything you do not intend to shoot. Always keep your gun unloaded until ready to use and make sure that it is unloaded before cleaning.

Keep your finger OFF the trigger until you are actually siming at the target and ready to shoot. Learn to rest your finger outside of the trigger guard.

Never rely on a gun's "safety" to protect you from unsafe gun handling. A safety is only a mechanical device, not a substitute for common sense and gun safety procedures.

Never leave a guit unattended or where it dould fall end fire.

Store guns and symmunition separately beyond the reack of children, Make

READING THESE SAFETY RULES WILL SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

sure that they are properly secured so untrained individuals and children will be denied access to your guns and ammo.

Test your gun's operation and safeties only at a shooting range while the freerm is cointed in a selfe direction.

Know your target and what is beyond. Ask yourself what your bullet will hit if it misses the target or passes through the intended target. Remember, a fired projectile can travel over 1.5 miles (including a ricochet) and is capable of going through walls.

Gurs and alcohol or drugs do not mix. Don't take any alcoholic beverages and/ or drugs before or during shooting activities.

Navar pull a gun toward you by the muzzle. Don't climb a tree, cross a ditch or fence with a loaded gun.

Always empty guns before entering a house, car, truck, boat, RV, camp or any building.

When receiving a gun, always open the bolt and check to make sure the chamber is unloaded.

NEVER accept anyone's word that a gun is "unloaded" or "empty". You should immediately open the action and check to make sure it is unloaded.

Be careful with <u>ALL</u> ammunition. Even "blank" cartridges are deadly at close range due to the muzzle blast. Make sure your ammunition is in new and in good clean condition. Do NOT oil or grease ammo as this may damage the cartridge primer. Do NOT tamper with or alter the standard factory ammunition.

Keep firearms unloaded when not actually in use. Load the gun only when on the range prepering to fire and unload it before leaving the range

Never put your hand over the muzzle of a gun.

ALWAYS WEAR protective shooting glasses and hearing protection when using finearms.

Spectators should be at least 10 feet behind and away from the shooter while the shooter is liceding, shooting and unbading. Spectators should wear profestion for hearing and sight loss and they should avoid distracting those shooting their firearms.

Never drop your gun. If you do drop it, unload it and check it for proper function before using it again.

Do NOT eiter or modify your gun. Don't try to change your gun's trigger pullbecause it may affect sear engagement and thereby cause accidental firing.

Do NOT remove any internal safety or safety device on the firearm. Safety mechanisms are designed to protect you from injury or death.

READING THESE SAFETY RULES WILL SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

Do maintain and keep your gun clean. Keep in a dry place away from other metals and water. If your gun shows sign of corrosion or improper operation, have it serviced by a compatent gunsmith.

Keep the muzzle pointed in a safe direction when loading and unloading your gun. Never point the muzzle at anyone.

Never shoot at hard flat surfaces or water. ... bullets noochet.

If a gun fails to fire when the trigger is pulled, keep it pointed down range at the target for 50 seconds. Sometimes slow primer ignition will cause a "hang fire" and the contridge will go off after a short pause. If it still fails to fire, keep muzzle pointed in safe direction and avoid exposure to the breach, as you attempt to united your firearm.

Never lot water, snow, mud or other material enter the barrel. Always be sure the barrel is free of any obstruction.

Since many ammunifion identifications sound similar, be sure that you use only the correct emmunition for your gun. Do NOT use the wrong size or wrong strength ammunition in your firearm.

Repeated and prolonged exposure to gunfire may cause toxic levels of lead in your body. High levels of lead in the blood may result cancer, impotency, birth defects and other senous physical injury. When shooting indoors, make sure there is proper fresh air ventiliation.

Teach children: 1 NOT to touch guns, bullets, cartridges, shells, flares or any explosive device and 2. If they dispovery such a dangerous item or weapon, they must immediately report its location to their parents, school teacher and police.

Remember a firearm has the capability of taking your life or the life of someone else. Be careful with your frearm —an accident is almost always the result of not following basic safety rules.

HOME SAFETY IS PROBABLY YOUR BIGGEST CONCERN. We suggest a gun lock such as Master Gun Locks. They work on most firearms and are available in gun shops and sporting goods departments. For more information write Master Gun Locks, Master Lock Company. P.O. Box 10367, Milweithee. Vil 53210. You have invested this much in your new firearm, now invest a little more in your family's safety.

USED FIREARMS - If you got your European American Amory firearm as a used gun, BEFORE USING IT you should unload it and check all its functions to be sure it works correctly. Firearms are some times altered to work incorrectly, or parts may be removed, lost or replaced with incorrect parts. Pirst, unload it and check it yourself and then take it to a good gunsmith who knows European American Armory firearms, and have him examine it.

WRITE US concerning any items or circumstances which you don't understand and which might relate to your safety and the operation of your firearm.

WARNING

BEFORE LOADING or firing a firearm, examine the tore and the firing chamber to be certain they are clean and free of any obstruction. Even a heavy coat of oil, grease, show or water may result in damage to the firearm and injury to the shooter and/or persons near the firearm. A mistre or unusual sound upon firing is a signal to coase firing and to examine the chamber and bore. If there is any obstruction, clear the obstruction and clean the bore and chamber before firing.

FIRING WARNING

When shooting, full eye and ear protection is mandatory at all times. Shooters and specialors must wear shooting glasses and sound suppressor to prevent eye injury and hearing loss. Vision loss and hearing impairment can occur with only one moment of non-protection.

WARNING

Any bore obstruction, even if it is only partly blocked, may cause the gun to blow up if it is fired, or may cause damage to the gun such as a bulged barrel. To avoid injury or death to the shooter or bystanders, check the barrel before shooting or if a shot does not sound normal.

WARNING

Always keep the muzzle pointed in a safe direction! Never attempt to load or unload any firearm inside a vehicle, building or other confined space (except a properly constructed shooting range). Enclosed areas frequently offer no completely safe direction in which to point the firearm. If an accidental discharge occurs, there is great risk of injury or property damage. Before loading, olways clean all, grease and oil from the bore and chamber, and check to be cartain that no obstruction is in the barrel. Any foreign matter in the barrel could result in a bulged or burst berrel or other damage to the firearm and could cause serious injury to the shooter or to other.

WARNING

If there is any reason to suspect that a bullet or projectile is obstructing the barrel, immediately unload the firearm (See Unloading Instructions) and check the chamber and the bore. A bullet may be lodged some distance down the barrel where it can not easily be seen. Check the bore by using a cleaning rod to pass through the barrel. If a blockage is in the bore, DO NOT ATTEMPT TO SHOOT IT OUT WITH ANOTHER CARTRIDGE, OR BLOW IT OUT WITH A BLANK CARTRIDGE OR A CARTRIDGE FROM WHICH THE BULLET HAS BEEN REMOVED. SUCH TECHNIQUE(S) CAN GENERATE EXCESSIVE PRESSURE, DAMAGE THE FIREARM AND CAUSE SERIOUS PERSONAL INJURY. If the blockage can be removed with a cleaning rod, clean any unburned powder grains from the bore, chambers & mechanism before resurring shooting. If the blockage can not be dislodged by tapping it with a cleaning rod, take the firearm to a gursmith.

WARNING (Mechanical Malfunctions)

STOP SHOOTING IMMEDIATELY AND UNLOAD YOUR FIREARM if your firearm develops: a mechanical malfunction; binding or stoppage; splitting powder/gas: a carridge primer is punctured; a cartridge case is bulged or ruptured; or the sound on firing does not sound quita right. Do NOT try one more shot but unload your firearm and take it and the ammunition to a qualified gunsmith or send it back to EAA for examination. Do not accume that the firearm is empty merely because you sheeked the chamber. You must also check the bore for any fired shot or wait jammed inside the barrel.

External Control Parts:

Bolt Block Safety Located on receiver above trigger, pivot slide style. When moved to the full up position blocks bolt movement covers bolt and blocks trigger movement. When in the lower position bolt is fully exposed and free to move and the frearm will fire if trigger is pulled! Do not disengage safety unless you are ready to fire the freerm. (Safety Engaged - Bolt Covered and Blocked and the trigger is blocked from full travet; Safety Disengaged - Bolt is fully exposed and the trigger has full travet... MAKE SURE YOU UNDERSTAND HOW THE SAFETY WORKS BEFORE YOU LOAD OR USE THE FIREARIM!

Trigger: Located in the trigger guard with safety disengaged and trigger pulled to the rear the firearm will discharge

Bolt Cooking Handle: Located on right hand side of the frearm protrudes from bolt used for pulling bolt manward.

Magazine Release Lever: Used for insertion or removal of the magazine. To insert the magazine engage the front lug of the magazine with the magazine lug located in the front of the magazine well. With the lugs engaged you should be able to swing the magazine up into the locked position. To remove the magazine push the magazine release lever forward and swing the magazine down while pushing the magazine release lever.

Upper Receiver Release Latcht Located in back of receiver above stack. If the detents is depressed and the latch is depressed, the upper receiver dust cover can be removed for disassembly. See disassembly section of manual.

Upper Receiver Release Latch Detente: Located on upper receiver release latch. Round button that must first be depressed before latch is depressed.

Bolt Catch (Not on all Modele): Located by higger guard. To use the Bolt Catch move the safety to the off position and pull the bolt to the rear and then push the Bolt Catch up so that it engages the bolt and noids it in the rear position. Now release the bolt and it should be held in place by the Bolt Catch. Note: The Bolt Catch was added to some models of Saiga gues so as to allow easier loading of the firearm. Thus, to load a gun with a Bolt Catch simply lock the bolt back as directed above, insert magazine as directed above. Then pull the bolt handle to the rear and release and the bolt handle and the bolt will strip a round from the magazine. Immediately move bolt block safety to the safe position after a round has been stripped from the magazine.

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INFORMATION FIGURES

Direction for Assembly

The Seiga comes fully assembled. All you will need to do is remove the wrapping, dean the protective oil from the gun and insert the magazine.

Screw in Chokes for shotguns: (This is an option) SHOTGUN CHOKE TUBE INFORMATION

Chokes	Saiga-410	Sniga-20	Seige-12
Full	3	F (0.9)	F (0.9)
Med	2	-	-
Improve/Mod	-	M (0.5)	M(0.5)
Improved Cylinder	1	IC (0.25)	IC (0.25)
Cylinder	-	C(0.0)	C (0.0)

Each Choke tube is marked with the choke symbols:

The choke lube threads: 'Saiga-410ga are LH, 'Saiga-20ga & 12ga are RH.

"* For steel shot or slug use Cylinder or improved Cylinder tube.

Make sure that you fully install the choke tube before you fire the shotgun, Make sure that you do not cross thread the choke tube and after use remove the choke tube and clean the choke tube threads and location on the barrel where the choke tube threads to

To load your Firearm

- Make sure the firearm is pointed in a safe direction at all times, the safety is angaged, and never allow fingers or objects to contact trigger.
- 2. Do not load fream until you are ready to fire
- 3. Remove magazine if it is not already removed
- 4. Do not disengage the safety.
- Make sure the amme that you are using is the correct size and gauge. The
 receiver is marked with the gauge/chamber size or callber, shotgun barrels marked.
 will also use 2 3/4" or 3" shot shells.
- 6. Visually inspect the chamber for obstructions by moving the bolt back and looking into the chamber. The chamber should be free of oil or greese or obstructions. The chamber is the rear portion of the barret where the carrridge slides into from the pressure applied by the bolt.

- 7. Fig 9: After determining there are no obstructions in the chamber release the bolt and move the bolt block safety up or in the safe position, so that it blocks the movement of the bolt.
- 8. Fig 7: For shatguns, insert five or less cartridges into the magazine, For rifles, insert ten or less cartridges into the magazine.

WARNING

Never insert the magazine into the receiver until you are ready to live the firearm...

 FIG 8: With the bolt in the forward position and the boll block safety in the safe position you may now insert the magazine as described in the previous section.





To Fire Your Firearm

"WARNINGS"

- Do not disengage the safety until the firearm is pointed in a safe direction and you are ready to fire.
- If a cartridge does not fire and the trigger has been putted and the safety is disengaged... Stock And no the following: a) Make sure the gun is pointed in a safe direction b) Engage the safety c) Wait 60 seconds d) Follow the instruction below for unloading the firearm.
- Semi-auto freents automatically feed the next live round from the magazine into
 the chamber each time the gun fires. No user intervention is required for the firearm
 to complete the re-chambering operation, thus you must be aware that the firearm
 will be ready to fire another round after the previous round has been ejected and
 the new round has peen chambered.
- During firing, the boilt cocking handle travels reward with considerable force and velocity. Do not allow any objects to enter it's path.
- If during firing the sound of any cartridge is noticeably softer or fourier than the previous cartridge fired, Stop! Do not load another cartridge or fire another cartridge and do the following: a) Make sure the gun is pointed in a safe direction b) Engage the safety c) Follow the Instruction bolow for unloading the frearm d) With the firearm unloaded visually inspect the firearm for barrel blockage or damage and inspect the mechanical portion and receiver of the firearm for damage before continuing.
- PLEASE READ AND UNDERSTAND ALL WARNINGS IN THIS MANUAL BEFORE USING THE FIREARM, MAKE SURE YOU KNOW WHAT YOU ARE SHOOTING AT
- Make sure the gun is pointed in a safe direction and that you are wearing ear and eye protection.

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- 2. Engage safety if not already engaged
- 3 Fig 12: Lobegin in agd sengage maisslety in moving flow hwarm make surely at late leads. The late is possible in a safe like to the late you move the safety downward.
- 4 Pull the boil back to the rear via the boil handle and then release the handle. The boilt will stope a round from the magazine and insert if into the chamber if the boilt doesn't fully close don't force it closed. Follow tenloading instructions if boilt doesn't fully close.
- 6. When you are ready to fire pull the trigger to the rear and then release if You may then pull the trigger about 1 you wish to fire another round.
- If the firearm stops firing due to failure or full use of ammunition follow unloading instructions below

To Unload F rearm

- Fig 11 Make ours that gun is pointed in eate direction and engage safety if not already engaged.
 Neverallow your inger or eny object to some incontact with the trigger during the unloading operation.
- Fig 12' Remove the magazine by pushing the magazine necesseriever forward until it buches the body of the magazine, while keeping the release lever in the forward position lewing the magazine forward and out of the receiver.



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3. With the labella of the median in the control state of the own prestions of least to the control of the median to set of the control of the air respective state of the set of the se

MANJFACTURER'S WARNING

The freeze was manual action of properly personal and oping perfective due of the personal and the personal

Direction for Disassembly for Cleaning and Maintenance and Reassembly

Make sure the gun is unloaded and pointed in a safe direction. Make gure the safety is on. There is no excuse for not being careful.

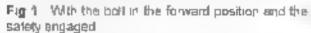


Fig. 2: Depress the upper Receiver Release Latch button and their depress the laten

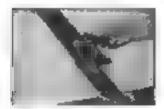
Fig 3: Great the dust shround and pull it away from the receiver body now the internal mechanism of the firearm is exposed.

Fig 4: Push the upper Receiver Latch forward with your thumb and index finger controlling the latch. Push the latch far enough forward so that it is free of the latch rails and lift up and remove the atch assembly from the receiver. Be careful because the latch is under spring tension.

Fig 5: Disengage safety and then pull bolt assembly to the real and remove from receiver

Fig. 6 Separate the bult from the bolt support, to do this move the bolt backward, give it half a turn counter clockwise and take it out by using a forward motion. To reassemble startwith reinstalling bult assembly and work your way backward through the staps of essembly

Fig. 13-15: On the 'Salga' 'Salga-308-1' rifle turn the gas tube cotter on upwards with the aid of the accessories container detech the gas tube using an upward motion. On the "Salga-410" 'Salga-20' Salga-12' shotgune separate the gas tube stopper To do this push the spring-loadedplunger flush with a drift pin an undo the stopper with the aid of a screwdriver counterclockwise and withdraw the piston.







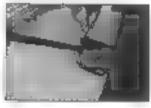












CLEANING AND MAINTENANCE OF THE FIREARM

A Follow protections for an packing the Free in asigns; need previously

By Free in open to the fact in page on the great as results of the free in a dealing root conton note parties.

If we have a needed to been the free in an adealing root conton note parties, brakes been brush, powder solvent, a small soft brush and good quality our oil

WARNING Lead of each or put at any other to be State / Carlinia to assert an entire of developments from a state of the st

- 2. Using the combinate with provide acree, sor in the halfs who change to entire the acree with each of the action. Always up, take a weak with comor patch with guides a plantanger on title borns, dishapping relations in the size.
- 3. The courte forces, in he had we have not as recensive learned will browsh and powder solvent.
- 5. At external sinfames should be writen town with light characterist personntative. A sold lieur. Ho miller out as it less on a lightness, an get trapped in the discreasing a gum that in time will cause mistines.
- 6 TALL fitte users solve fall at lottle dearly. Pull-independent energy conduct with 1 th or being centile mage the gords leave of the superfolion energy at excess solvent and here obscale with oil.
- 7. A just with a learned after fine, and thore expendicants around be expended with a code of herest and may Alight with reference expensions of the expension as one each fine, or find year, the lifting or a code forgot, it is must be it and after each him, and legislative services in a fine or a series of a fine or a series of the expension of the contraction remains in the bore or chambers before thing.

DANGER - AMMUNITION WARNING

Firearms may be damaged and serious injury or death to the shooter or first our may real them any condition with a driving of the generality of a serious vest of the serious of the white the South to end to the end of the whole of the white the South to end to the end of the body of a other in white it is invested to be possible to a other and assembled with on components. Expenditely the end instrument of the three plant as whose pressures of the transfer that developed by cartridges orded a industry standards.

AMMUNITION NOTICE

We specifically disclaim responsibility for any damage. Injury or death occurring in connection with or as the result of the use of European American Armory Breaths of faulty inonstandard, remanufactured hand coded or reloaded ammunition, used cartridges or cartridges other than factory cartridges for which the firearm was originally chambered.

LUBRICATION WARNING

Firthig a firearm with oil grease or any other material even partially obstructing the bore may result in damage to the firearm and injury to the shooter and those hearby. Do not epital or apply ubnoants directly on ammunition, if the powder charge of a cartridge is affected by the lubridant, it may not be grated, but the energy from the primer may be sufficient to push the bullet into the bore where it may become lodged. Fining a subsequent bullet into the obstructed bore will damage the firearm and may cause injury to the shooter and those nearby. Use lubridants properly. You are responsible for the proper care and maintenance of your firearm and ammunition.

ADJUSTING SAIGA SHOTGLN GAS SYSTEM

To satigate system for heavy or light loads. Options Position 2 is for non-Magnum. loads. Position 1 is for Magnum, heavy loads.

A With your shotgun pointed in a safe direction and unloaded, see unloading instructions,

8 Depress locking detentises (Fig 1z)

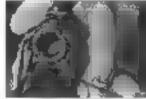
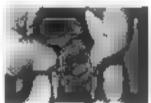


Fig 32

C₁ Rotate the gas null dicokwise untainwill no longer move while keeping the detent depressed (Fig 2z)



la 22

D) Now rotate the gas null counter clockwise (while keeping the detent depressed), until you stop at position (1 or (2 as desired for the road being used see Fig 3x) DO NOTTURN GAS NUT MORE THAN 1/2 TURNS COUNTER CLOCKWISE

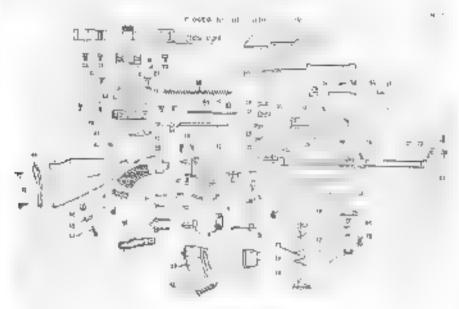


HIQ 32

Note: Gas Nurss Located at the Forward End of The Gas Piston Assembly.

Expreded View SAIGA 7.62X39

NOTICE: When ordering perts, injust specify caliber or gauge. Scope & mount are options.



- Trigger mechanism
- 2 Receiver cover
- 3. Mainapring
- 4 Spring
- 5 Megazine catch
- 6 Catch spring
- 7. Catch pin
- 8. Hammer
- 9. Trigger mechanism pip
- 10 Thooper
- 11 Lever
- 12 Trigger pln.
- 13 Receiver assembly
- 14 Get tube assembly
- 5 Salactor with sactor
- 16 Hand-quard axid
- 17 Sight (шай/ынк-онян эле оп
- 18 Gea tube sasembly
- 19 Barrel
- 20 Front-sight base
- 21 Front-sigh, base
- 22 Front Right
- 23 Gas tube spring
- 24 Gas cylinder
- 25 Sightleaf
- 26 Sight-reaffelide

- 27 Slide catch
- 28. Slide-catch spring
- 29 Sight leaf spring
- 30. Bolt support assembly
- 31 Bolt
- 32 Firing pio
- 33. Extractor apring
- 34 Fifting pur atted
- 35 Extector pin
- 38 Extractor
- 37 Return spring guide
- 38. Return apring
- 39. Siesva
- 40. Rod
- 41 Butt
- 42 Bult wood screw
- 43 Rosette
- 44. Buttolate assembly
- 45. Sylveliding
- 48. Swiver base
- 47 Swiverwood screw
- 48 Forearm
- 49. Screw
- 50. Ротевит виррогі
- 51 Swiverbees
- 52 Wesher

- 53 Swivel actew
- 54 Nut
- 55 Switchidge
- 66 Magazine body
- 57 Magazina apring
- 58 Follower
- 59 Locking plate
- 60 Magazine cover
- 61 Guide
- 62 Handle
- 63 Catch
- 64 Sprew
- 65 Washer
- 86 Sprew
- 67 Bush
- 68 Pos:
- 89 Clargo
- 70 Pin
- 71 Pun
- 72 Adaptor
- 73 Boll Magazine
- 74 Screw a 44.50/0.6850
- 75 Screw plantages ands
- 76. Всем чинациализа
- 77 Screw a 64-0000 58 00
- **神 Washer** musics

Exploded View SAIGA 410GA
NOTICE When ordaring parts, must executly callbur or gauge, decope a meant are options



PARTSLIST

* Receiver sasy.	20. Hammar	39 Extractor pro
2. Selector with selector acrow	21 Metropring	40 Streid assy
3 rigger guard assy	22 Spring	41 Guide bush
4 Tubblinessy Willhard piece	23. The per-medianism pin	42 Return spring
5 Geschamber	24. Trigger	43. Return-spring guide
6 Pleton	25. Lover	44. Guide rod
7 Ofind plug	28. Trigger pin	45. Pin
5 Barel	27 Bolt support assy.	48 Fore and
9 Adapter	28. Bult wood scraw	47 Swiverscraw
10. Receiver cover	29 Blindplug	48 Swivetbase
11 Megazine latch	30 Buttiplate	49 Swiverting
T2 Latch spring	31 Butt-plate wood	50 Butt
13. Mógazi ne-latch pin	32 Bott	51 Body
14. Back aight	33. Extractor	52 Follower
¹E. Hammer hook	34. Extractor apring	53 Spring
5. Limiter	35 Firring pyr	54 Plata
17 Searspring	36 Striker	55 Cover
18. Buch	37 Fining-pib spring	56 Hand guard

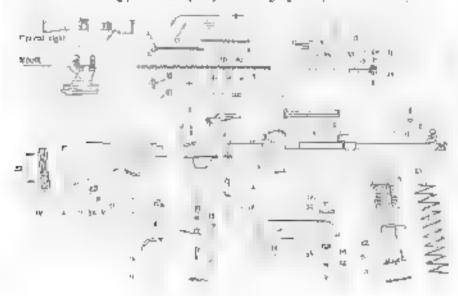
38. Firing-pin eligit

9 Sear

57 Frontaght

Exploded View SAIGA 308.

NOTICE When ordering parts, must specify caliber or gauge. Stope & mount are options.



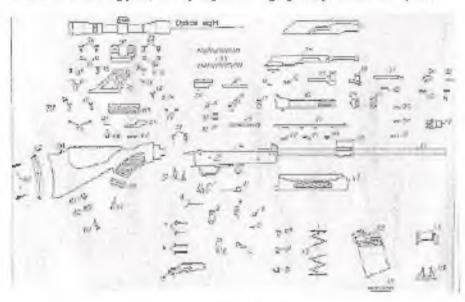
- 1 Received assy
- 2 Sciector with sector
- 3. Slahr bed
- d. Hand-guard axie pin
- Sight-leatepring.
- 6. Gas rube assy
- 7 Gas-tube spring
- 8. Gas pylinder
- 9. Barrel
- 10 Franksight bed
- 11 Front-sight base
- 12 Front sight
- 3 Receiver cover
- 14 Magazine etch
- 15. Latch spring
- 16 Magezine-latch pin
- 7 Screw
- 18 Butt screw aper)
- 19 Sight leaf
- 20 Sight-teaf slide
- 21 Sude letch
- 22 State-tailch spring.

- 23 Тидделавзу
- 24 Sear
- 26 Sprmn
- 28 日山町
- 23 Trigger mech spring
- 28 Hammer
- 29 Mainspring
- 30 Trigger mech pin (4 pm)
- 21 Boll support
- 32 Rod
- 33 Bott
- 34.Flung pln
- 35 Extractor
- 35.84.68
- 87 Firing-pin spring
- 35 Entractor spring
- 39 Filting-porefuld
- 40 Extractor pirt
- 41 Relum-spring guide
- 42 Jeniter
- 43 Pin
- 44 Reluniaping

- 45. 5leove
- 46 Red
- 47 Butt
- 48 Bustiplete with base
- 42 Swivering
- 50 Swiverbase
- B1 Swittel screw
- 52 Rosette screwrope)
- 53. Fore end
- 54 Fore-end support
- 55 Swivel base
- 55 Washsi
- 57 Swivel screw
- 58 Rush
- 58 Nut
- 50 Swiverring
- 61 Body
- 52 Follower
- 83 Spring
- BM Plate
- 85 Cover

Exploded View SAIGA 20GA

NOTICE, When ordering parts, must specify califor or gauge, Scope & mount are options.



- 1. Trigger mechanism.
- 2 Receiver cover
- 3. Latch spring
- 4. Magazine laten
- 6 Magazine-tetch pin
- 5. Triggergin
- 7. Trigger-mechanism pin
- B Spring
- 9. Haramer
- 10 Muzzle adapter
- 13 Mainspring
- 12. Triager
- 13. Lever
- 14 Receiver assy
- 15. Selector with sector
- 16 Tube assy.
- 17 Back sight
- 18 Back-sight pin
- 19 Retainer spring
- 20. Gas chamber assy.
- 21 Bavel
- 22. Retainer pln
- 23 Retainer
- 24 Stopper
- 25 Platon
- 26. Guard assy.

- 27 Guide bush
- 28 Return-spring guide
- 29 Guide rod
- 30. Pin
- 31 Plumper
- 32 Plungér spring
- 33 Return spring
- 34 Boltsupport assy.
- 35 Bolt
- 36. Extractor
- 37 Finaccia
- 38 Boirheas
- 39 Finna-pin spring
- 40 Boltheedon
- 41 Extractor pin
- 42 Extractor spring
- 43 Body
- 44 Follower
- 45 Spring
- 4G Plate
- 47 Cover
- 48 Fore and 49. Swivel base
- 50 Swivel screw
- 51. Swheiring
- 52. Sight leaf assy.

- 53 Adjusting out
- 54, Spring
- 55 Spring
- 58. Butt
- 57. Buttorate wood screw
- 58 Stopper
- 59 Butiplate
- 60, 9wivel ring
- BI SWING SAME
- 52 Swivel wood acrew
- E3. Gurce
- 64. Handle
- 65. Laich
- 88 Screw
- 67 Washer
- B8. Screw
- 69 Bush
- 70. Post.
- 75 Clamp
- 72 Pm
- 73 Pm
- 74 Bolt
- 75 SCIEW ST MAGENTARIOS
- 76. Screw 91 M4-90413,5503
- 77 NUT NEARING
- 78 Washermann

Exploded View & Parts List SAIGA 12GA

NOTICE When ordering parts, must executy calibor or gauge. Spape & mount are options.



- 1. Trigget machanism
- 2. Receiver cover
- 3. Misoszune-leten sonno
- 4. Trigger mechanism latch
- Magazine latch
- 6. Мадагипенаўсь раз
- 7 Trigger pin
- 6. Trigger mechanism pin
- 9. Spring
- 10 Hammer
- 11 Muzzia adaptor
- 12 Maineonne
- t3 Trigger
- T4 Lever
- 16 Receiver assy.
- 16 Selector with sector
- 17 Tube assy.
- 18 Backsolm
- 19 Back-sight pin
- 20 Retainer epring
- 21 Ges chamber assay
- 22 Barrel
- 23 Referrer on
- 24 Retainer
- 26 Blindplug
- 26 Piston
- 27 Guardauxy 28. Guiding bush

- 29 Return apring guide
- 3D Guiding rod 1
- 31 Pin
- 32 Plumber
- 33 Plungerspring
- 34. Robin spring
- 35 Boll support actsy
- 36 Bolt
- 37 Bohinead
- 38 Bolthead pin.
- 39 Extractor
- 40. Firing old spring.
- 49 Extractor pin
- 42 Firing pin
- 43 Extractor spring
- 44 Magazine body
- 45 Handquard
- 46 Folloner
- 47 Soring
- 48. Sight leaf
- 49 Coyer
- 50. Forearm
- 61. Savel body
- 52 Swive screw
- 53. Surveinna
- 54 Sight leaf assy.
- 55 Adjusting rul
- 55. Spring

- 57. Spring
- 58 Eint
- 59. Bult wood screw
- 60. Blind plug
- 81 Bullplete
- 52 Swiveling
- 63. Ewwal wood screw
- 64 Sylvelbase
- 68 Guide
- 66 Handle
- 67 Latch
- 68. Screw
- 89. Weaher
- 70. Screw
- 71. Bush
- 72 Post
- 73. Clamp
- 74. PM.
- 75 Pm
- 76. Adapter
- 77. Boll weekspassed
- 78 SCIEW AT NAMES OF BEING
- 79 SCHOW DIMMEN IS SOUTH
- 80 Screw Biline-occle 56 cs
- 81 Screw BALLSHOSSON
- 82. Washer E 46106

ONE YEAR LIMITED WARRANTY

This European American Armory Corp. firearms is warrented to the original retail customer for One Year from date of purchase against delects in material and workmanship. All parts and labor or replacement at our option are covered. Wood Stock and Wood Forend are not covered by the One Year Warranty. The warranty on the wood stock and forend is 60 days from purchase and only covers manufactured and material defects.

Transportation to and from our repair facilities, government, fees, damage caused by failure to perform normal maintenance, sales outside the United States, damage due to use of high valocity, high pressure, reloaded or other nonstandard ammunition, or any unauthorized repair, modification, misuse, abuse, or alteration of the product is not covered by this Limited Warranty.

Any implied warranties, including the implied warranties of merchantability and funces for a particular purpose, are limited to one year from date of original retail purchase. Consequential or incidental damages and/or expenses, or any other expenses are not covered by this warranty.

To obtain warranty performance send your firearm with proof of retail purchase, freight propaid to:

European American Armory Corp. 3855 North U.S. Highway One Cocoa, Florida 32928

WARNING

Altering or modifying parts and/or internal safeties is dangerous and will void the warranty. This firearm was manufactured to perform properly with the original parts as designed. It is your duty to make sure any parts you buy are made for this firearm and are installed correctly and that neither the replacements nor originals are altered or changed. Yourgan is a complex precision tool with many parts that must relate correctly to other parts in order for proper and safe operation. Putting a gun together wrong or with incorrect or modified parts can result in a damaged pun danger, and injury or death to you and others through malfunction. Always have a qualified gunsmith work on your gun or at least check any work not performed by a gunsmith.

YOUR OWNERS' MANUAL

Always keep this manual with your firearm. Make sure you understand all the warnings, operation instructions and safety procedures. When you lend, give or set the firearm, be sure this manual goes with it. You can get a copy of this manual from European American Armory on reduest.

ALL PARTS ORDERS ARE SUBJECT TO A \$10.00 CHARGE FOR SHIPPING AND HANDLING. Please state Model, Caliber Serial Number, and Finish Color when ordering. For parts, information and service contact European American Armory Corp., 3855 North U.S. Highway One, Cocoa, Florida \$2926. Phone. (321) 639-4642.

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Manufacturer.

Izhmash JSC OJSC "Concern Izhmash" 3 PR. Deryabinia 426006 Izhevsk, Russia

Salga Shotguns and Rifles can not be sold in California or any other state where laws prohibit.

∆WARNING

Children are attracted to and can operate firearms that can casue severe injuries or deeth.

Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.

▲ ADVERTENCIA

A los ninos los atroes las armasida de fuego y los pueden hacer funcionar. Ellos gueden causarses

tesiones graves y la muerie.

Evite que les nines tengon acceso a los armas de tuego guardandolas riampre con llave y descargadas cuando no las este utilizando. Si ustad tiene un arma de fuego cargado en un lugar en que un nono tiene acceso a ella y la una indebidamento. La pueden dan una multa a prelado a la carcal.